

**AMENDMENT NO. 2 AUGUST 2012**  
**TO**  
**IS 3989 : 2009 CENTRIFUGALLY CAST (SPUN)**  
**IRON SPIGOT AND SOCKET SOIL, WASTE,**  
**VENTILATING AND RAINWATER PIPES,**  
**FITTINGS AND ACCESSORIES — SPECIFICATION**

*( Third Revision )*

*(Page 4, Table 3, Angle  $\theta$ ) — Substitute '92½°' for '92°' and '112½°' for '112°'.*

*(Page 5, Table 4, Angle  $\theta$ ) — Substitute '92½°' for '92°' and '112½°' for '112°'.*

*(Page 5, Table 4, Approximate Mass of Double Branch with Door kg for Angle 92° and Nominal Diameter DN 100) — Substitute '7.8' for '78.0'.*

*(Page 5, Table 4, Approximate Mass of Single Branch plain kg for Angle 92° and Nominal Diameter DN 150) — Substitute '11.4' for '1.4'.*

*(Page 6, Table 5, Angle  $\theta$ ) — Substitute '92½°' for '92°' and '112½°' for '112°'.*

*(Page 12, Table 13, Angle  $\theta$ ) — Substitute '92½°' for '92°' and '112½°' for '112°'.*

(MTD 6)

---

Reprography Unit, BIS, New Delhi, India